



Landesgesellschaft
Österreich

CERTIFICATE

The Certification Body
of TÜV SÜD Landesgesellschaft Österreich GmbH
certifies that

system 7 metal technology GmbH
Gewerbegebiet Süd 10
A-4664 Laakirchen

is qualified to perform welding work within the range of certification
according to

EN 15085-2:2008

For the Range mentioned in the enclosure to this certificate.

The certificate is valid until **14.10.2024**

Certificate-Registration-No. **TÜVSÜDLGÖ/15085/CL1/059/4/19**



Vienna, 27.10.2021



Certification Body
of TÜV SÜD Landesgesellschaft Österreich GmbH
Franz-Grill-Straße 1, 1030 Wien, Austria



Enclosure 1 / 3 to certificate no.: TÜVSÜDLGÖ/15085/CL1/059/4/19

The following range is certified

acc. to EN 15085-2:2008:

Certification level: CL 1
Application area: New construction of components and parts for railway vehicles
(except design)

Welding process acc. to EN ISO 4063	Material group acc. to CEN ISO/TR 15608	Dimensions	Comments
131	22	1,5-10,0	
135	8.1	1,0-40,0	
135	1.2	1,4-80,0	BW, FW ≥ 5,0mm
135	3.1	3,0-20,0	BW, FW ≥ 5,0mm
141	8.1	1,4-10,0	FW
141	8.1	3,0-12,0; D ≥ 25	BW, Rohr
141	22	1,5-3,0	
141	23	3,0-12,0	
141	1.2	1,0-12,0	FW
141	1.2	1,4-12,0; D ≥ 25	BW, Rohr
141	10.1 mit 8.1	3,0-10,0	FW

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Enclosure 2 / 3 to certificate no.:
TÜVSÜDLGÖ/15085/CL1/059/4/19

Welding process acc. to EN ISO 4063	Material group acc. to CEN ISO/TR 15608	Dimensions	Comments
21	8	2,0	
783	1.1	M10	

Responsible welding coordinator: Robert Schobesberger, born 05.05.1967 (Level A)

Deputy with equal rights: Dipl.W.Ing. (FH) Karl Holzinger, born 18.02.1976
(IWE, extern)

Deputy: Mark Ficht, born 08.07.1973 (IWS)

Comments:

Following welding coordinators are allowed to test welders / operators in accordance with the applicable standards in the scope of this certificate:

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Further details of the review can be found in our report no. 725185458_RJa.
The general provisions must be observed.

Enclosure 3 / 3 to certificate no.:
TÜVSÜDLGÖ/15085/CL1/059/4/19



General regulations

according to EN 15085-2:2008

The national safety authority or TÜV SÜD Landesgesellschaft Österreich GmbH issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- TÜV SÜD Landesgesellschaft Österreich GmbH was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate.

The welding manufacturer shall acknowledge the revocation in writing to TÜV SÜD Landesgesellschaft Österreich GmbH. TÜV SÜD Landesgesellschaft Österreich GmbH shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with TÜV SÜD Landesgesellschaft Österreich GmbH at least **two months** before the end of the period of validity of the current certificate.