



Industrie Service

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

This is to certify that **System 7 metal technology GmbH**

Gewerbegebiet Süd 10

**4664 Oberweis
AUSTRIA**

is qualified to perform welding work within the range of certification of:

Certification level CL1 according to EN 15085-2

- Field of application:**
- New build of railway vehicles and their components:
 - self-supporting equipment boxes and underfloor containers
 - supporting frames for external equipment parts
 - roof construction
 - end portal
 - coupling carrier

Range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
131	22	t = 1.5 - 10 mm	-
135	8.1	t = 1 - 40 mm	-
	1.2	t = 1.4 - 80 mm	BW; FW: t >= 5 mm
	3.1	t = 3 - 20 mm	BW; FW: t >= 5 mm

(continuation: see reverse)

Responsible welding coordinator: engineer Herbert Sebauer (Level A) [external]
born: 01.12.1958

Deputy with equal rights: Dipl.-Ing. (FH) Stefan Schlager (IWE) born: 05.12.1983

Deputy: Mark Ficht (IWS) born: 08.07.1973

Certificate no.: TÜV SÜD/15085/CL1/270/3/09

Valid: from 08.09.2018 to 07.09.2021

Issued on: 06.11.2018

Auditor: WAGNER
General regulations (see reverse)

Certification Body
Material and Welding Technology

Stangl
Deputy head of certification body



1 of 2



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